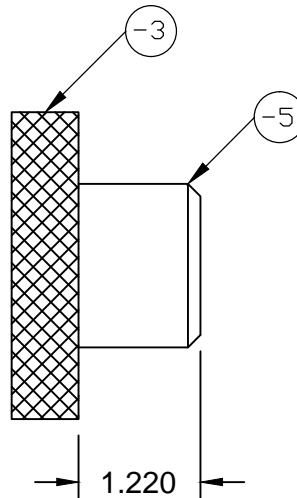


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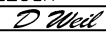
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM $\phi 1.6343-1.6338$ TO $\phi 1.634 \pm .000-.001$, CH'D -3 O.D. FROM $\phi 1.6350-1.6345$ TO $\phi 1.635 \pm .001 -.000$ PER S.E.	1/13/11	RJC	RW
2	CH'D ASSY. DIM FROM 1.240, ADDED -1 $\phi 1.634$ P.F. -3, ADDED -3 $\phi 1.635$ P.F. -1 & CHAMFER .03 x 45°, CH'D LENGTH FROM 1.680 PER S.E.	12/8/11	RJC	SE



BEARING INSTALLER

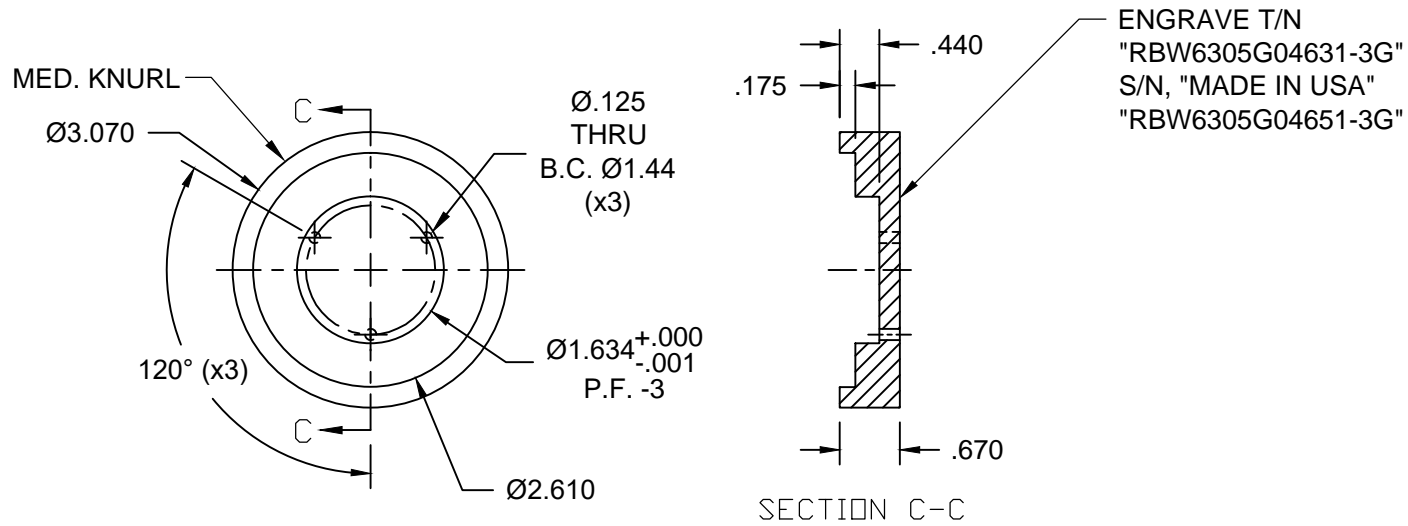
NOTE:
TOOL PART OF KIT RBW6305G01331-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	HANDLE	1018	$\phi 3-1/8 \times 7/8$	2
			-3	1	GUIDE	WHITE DELRIN	$\phi 1-3/4 \times 1-7/8$	3
	ASSY #							

 RED BARN MACHINE	
TITLE PUSHER, CLUTCH OUT BRG INSTALLATION	
DWG NO. RBW6305G04631-3G	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	
DRAWN BY: CLOUGH	
APPROVED 	
HEAT TREAT FINISH SPEC	
USED ON MODEL	
AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-30-10
SHEET 1 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM Ø1.6343-1.6338 TO Ø1.634 +.000-.001, CH'D -3 O.D. FROM Ø1.6350-1.6345 TO Ø1.635 +.001 -.000 PER S.E.	1/13/11	RJC	RW
2	ADDED -1 Ø1.634 P.F. -3.	12/8/11	RJC	SE

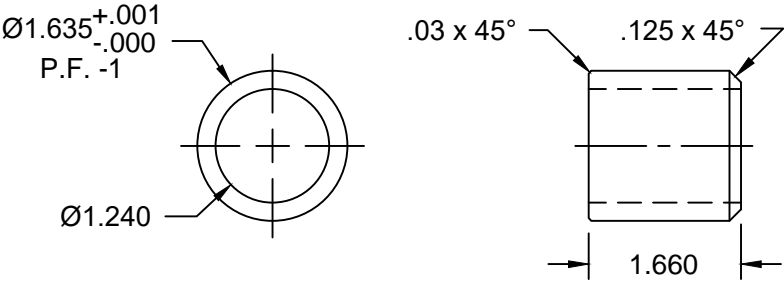


-1
HANDLE

RED BARN MACHINE			
TITLE PUSHER, CLUTCH OUT BRG INSTALLATION			
DWG NO. RBW6305G04631-3G-1		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		APPROVED <i>D. Weil</i>	
FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT FINISH CAD PLATE YELLOW	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC QQ-P-416F, TYPE II CLASS II	
SCALE NTS		DATE 3-30-10	
SHEET 2 of 3		AW139	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D -1 FROM $\phi 1.6343-1.6338$ TO $\phi 1.634 \pm .000-.001$, CH'D -3 O.D. FROM $\phi 1.6350-1.6345$ TO $\phi 1.635 \pm .001 -.000$ PER S.E.	1/13/11	RJC	RW
2	ADDED -3 $\phi 1.635$ P.F. -1 & CHAMFER .03 x 45°, CH'D LENGTH FROM 1.680 PER S.E.	12/8/11	RJC	SE



③
GUIDE

RB RED BARN MACHINE	
TITLE PUSHER, CLUTCH OUT BRG INSTALLATION	
DWG NO. RBW6305G04631-3G-3	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	APPROVED <i>D Weil</i>
FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$	HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 3-30-10
SHEET 3 of 3	